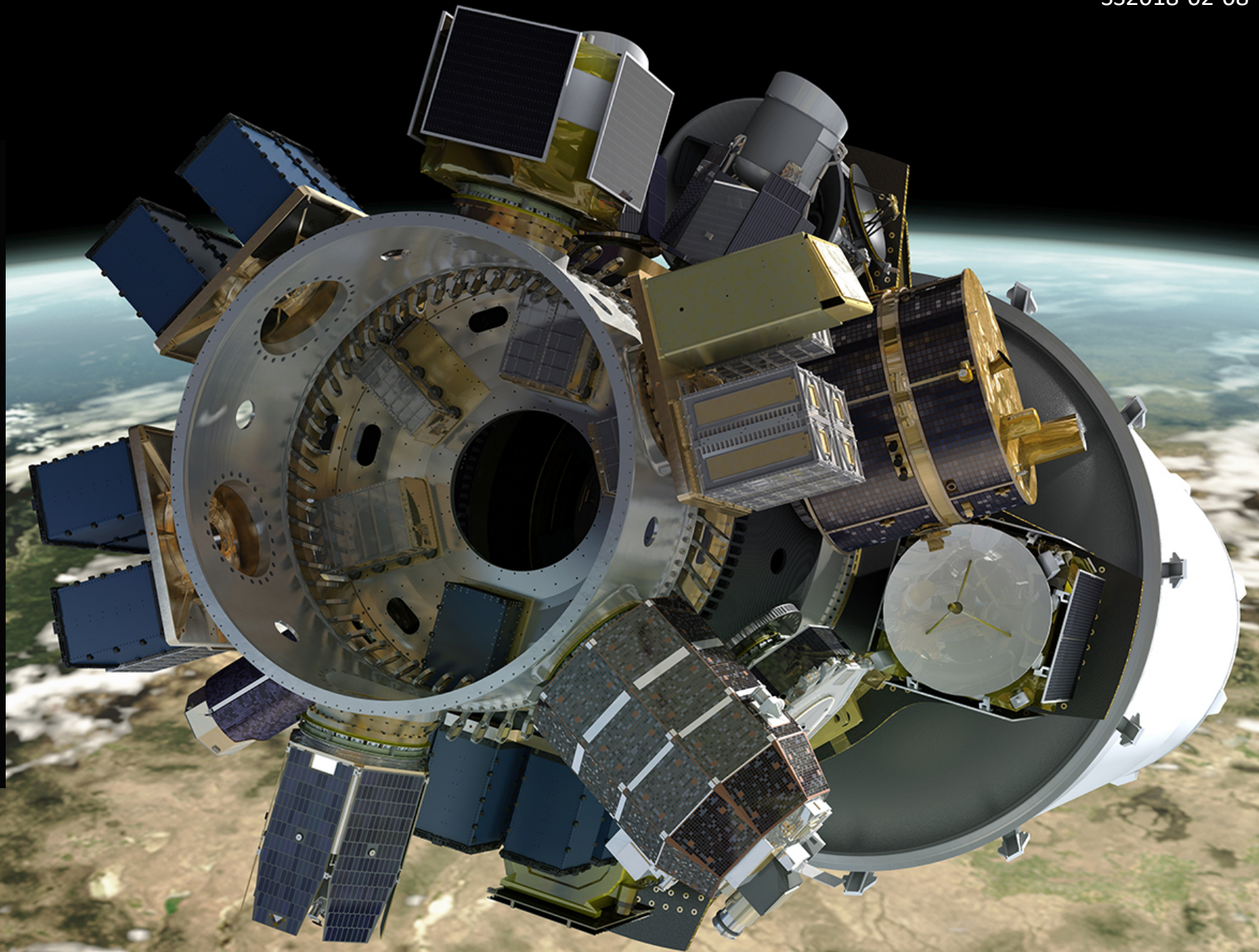


SSO-A: The First Large Commercial Dedicated Rideshare Mission

32nd Annual Small Satellite
Conference

6 August 2018



Spaceflight Industries Overview

Spaceflight Industries comprises two synergistic lines of business that are leaders in an emerging \$100B market opportunity.



Revolutionizing access to space by offering routine, cost-effective launch services for commercial, government, and academic missions.



Operating the unifying platform and analytics infrastructure to understand the planet in real time.

- Founded in 1999 as Andrews Space
- Spaceflight established in 2010
- SSO-A Initiated in Oct 2015
- Headquartered in Seattle, WA with office in Herndon, VA
- Over 140 satellites launched to date
- 12 missions on 7 different launch vehicles
- Partnering with established and new entrant Launch Vehicle Providers

SSO-A: Smallsat Express

Single largest dedicated rideshare mission on a US Launch vehicle.

Launch Vehicle: SpaceX Falcon 9

Launch Site: Vandenberg Air Force Base

Destination: Sun Synchronous Lower Earth Orbit

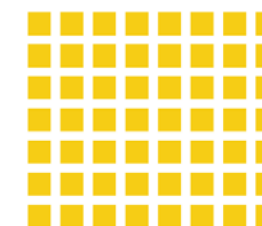
Parameter	Osculating Value at Descending Node
Perigee	584 km
Apogee	584 km
Inclination	97.75 deg
LTDN	10:30 AM



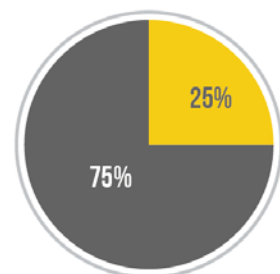
Microsats: 15



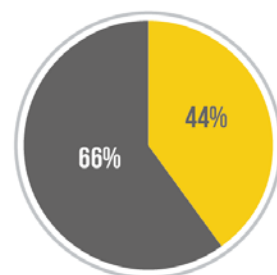
Cubes: 56



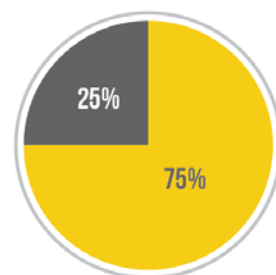
Countries represented: 18



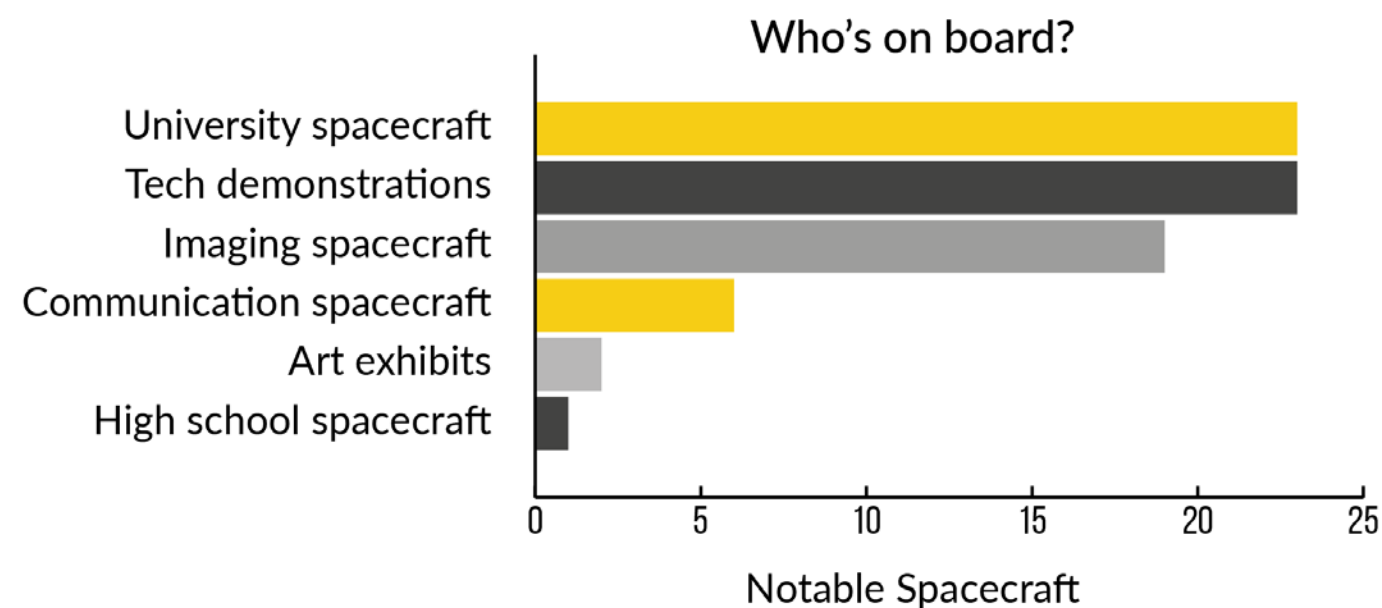
First time customers Return customers



International Domestic



Commercial Government



Managing a Large Dedicated Rideshare Mission: Minimize the Entropy!

- Managing and accommodating dozens of spacecraft = a lot of potential for entropy increase!
- Hardware selection – Strategic ‘make versus buy’ decisions
 - Used existing – or modified designs – wherever possible -> Develop new hardware only for mission-unique needs
 - Used proven vendors to minimize risk
- Mission Management: Herding the Cats!
 - Developed standardized templates for common documents
 - System Safety (MSPSP, Requirements Tailoring, Battery Hazards etc.)
 - Integration planning (Integration Flow, Ground Ops Plans, etc.)
 - Readiness Review Presentations
 - Standardized ICDs with on-line review
 - Jama used for ICD and System requirements
- Mission Assurance
 - Emphasis on ‘Do No Harm’
 - ‘Test Like You Fly’...and test often
- Be Good Stewards of the Space Environment -> Close coordination with FCC, NOAA, and JSPOC
 - Conjunction analyses, orbital debris & demise analyses

SSO-A Integrated Payload Stack (IPS)

Standard ESPA

- 6 – 15" Ports
- Microsats & CubeSats

CubeStack

- Avionics
- CubeSat Dispensers

Hub – Composite Ring

- 6 – 24" Ports
- Microsats

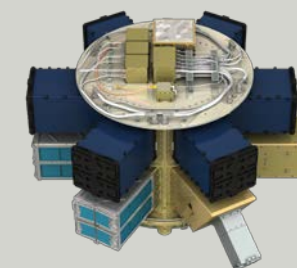
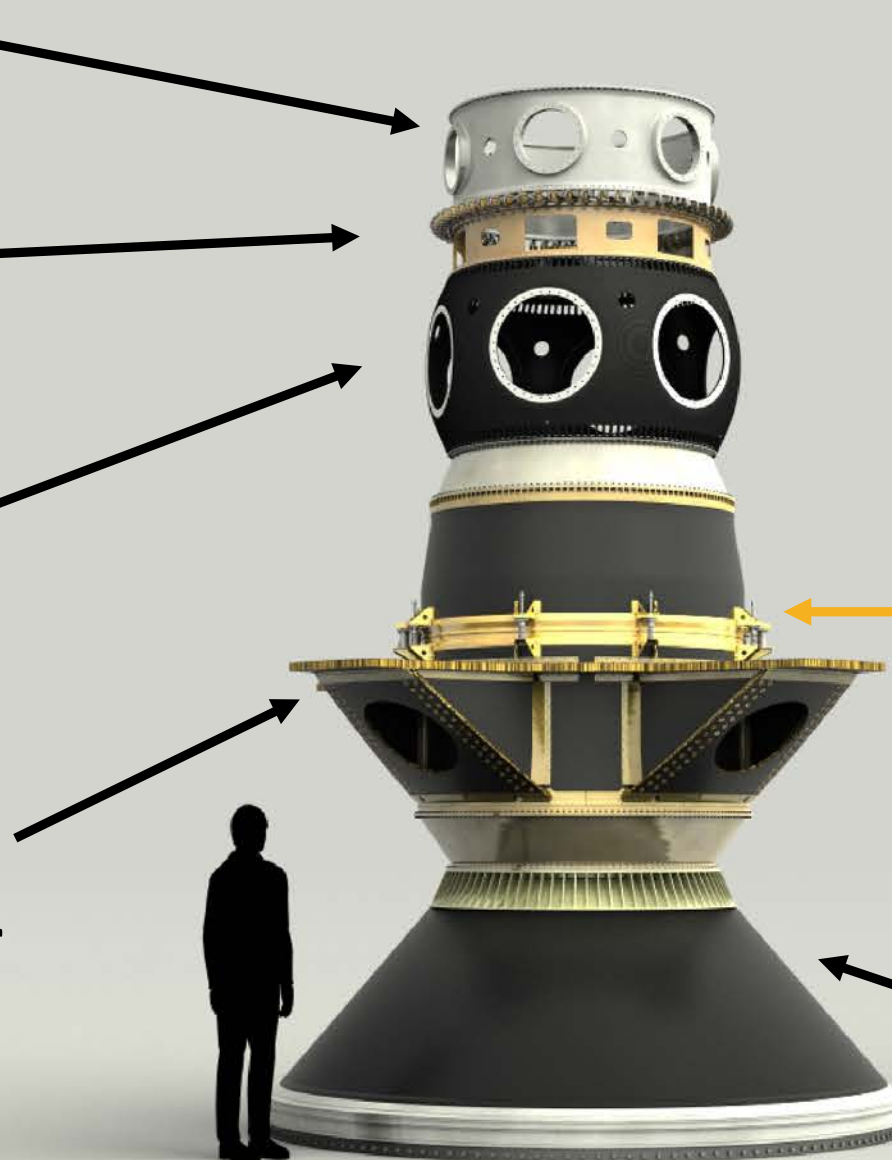
Multi Payload Carrier (MPC)

- Internal – Lower Free Flyer
- External – 4 Platforms w/ Microsats

Upper Free Flyer (UFF)

Lower Free Flyer (LFF) (Inside MPC)

Falcon 9 Payload Attach Fitting (PAF)



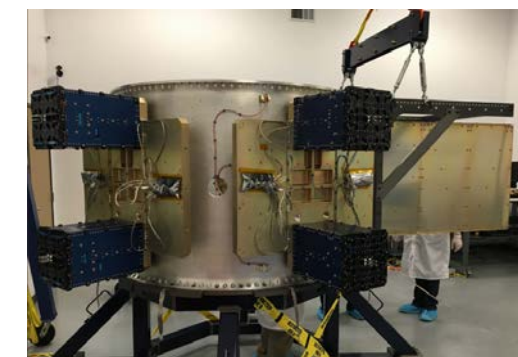
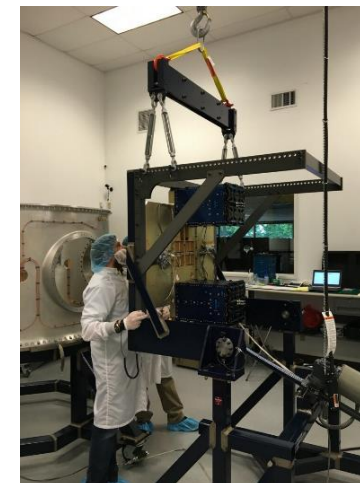
SPACEFLIGHT

SSO-A Spacecraft Launch Integration Facilities

- **Most IPS and Spacecraft-to-IPS integration takes place at Spaceflight's Integration Facility in Auburn, WA**
 - CubeSats and some MicroSats
 - Four major elements integrated at WA and shipped to Vandenberg AFB
- **Large high-bay for spacecraft integration**
 - 100k cleanroom w/ overhead rail crane
 - Portable cleanroom for CubeSat integration or 10k cleanroom processing
- **Final launch integration in SpaceX PPF at Vandenberg AFB, Starting at L-30 days**
 - Remaining Microsats (primarily for fueling)
 - Integrated elements of IPS stacked for launch

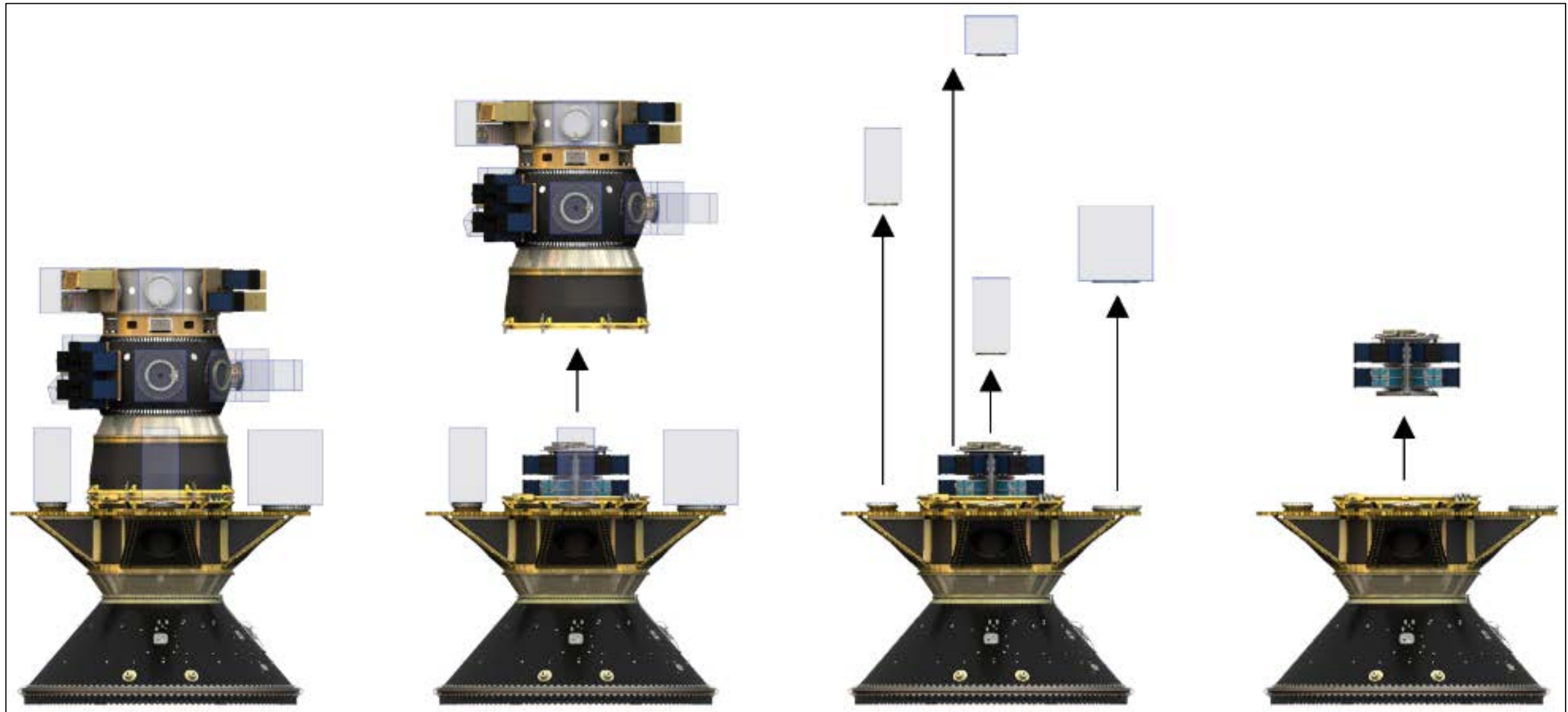


100k Cleanroom



Integration Rehearsal

SSO-A Initial Separation Events – From Falcon 9



Deploy UFF

Deploy MPC Microsats

Deploy LFF

Lessons Learned

- Standardized...and Keep it Simple!
 - Don't reinvent the wheel...unless you really need a better wheel
 - Templates, Templates, Templates!
 - Establish and Communicate Consistent Schedules
- Stay Flexible
 - Standardized...but adapt
 - Realize that all spacecraft will not make it to the finish line...but keep nudging
 - Be creative in accommodating 'late entry' participants
- Pay Attention to the 'Non-Technical' Stuff (Licensing, Permits, etc.)
 - Regulatory licenses are a serious impediment to launch if not received in a timely manner
 - Make friends with the FCC and NOAA (in the US) or appropriate international organizations
 - Don't forget DoT and other transport regulations (IATA, etc). Batteries seem simple it can be a shock if they prevent you from transporting for integration and launch.

#SmallSatExpress
#SSOAlaunch
#letsdolaunch

